



Bio-fabrication and Characterization of Green Synthesized Nanoparticles from Commercial Honey

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Author's contribution

The sole author designed, analyzed, interpreted and prepared the manuscript.

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ABSTRACT

Green approaches to nanoparticle synthesis offer sustainable and environmentally friendly alternatives, avoiding hazardous chemicals typical in traditional methods. This study characterizes nanoparticles (NPs) synthesized from silver nitrate (AgNO₃) and iron oxide (Fe₂O₃) using commercial honey as a reducing and capping agent. Characterization revealed significant disparities between silver NPs (AgNPs) and iron NPs (FeNPs). AgNPs had a larger particle size (Z-average: 3115.67 nm) compared to FeNPs (Z-average: 1813 nm). AgNPs showed a monodisperse population, while FeNPs had a slightly broader size distribution. Additionally, AgNPs had a higher particle concentration (mean count rate: 505.17 kcps) than FeNPs (mean count rate: 296.65 kcps). Both AgNPs and FeNPs displayed negative surface charges, at -6.499 mV and -1.652 mV, respectively, where FeNPs exhibit a slightly higher value. Elemental composition analysis by scanning electron microscope – energy dispersive X-ray (SEM-EDX) revealed that AgNPs are primarily composed of silver, carbon, and oxygen, whereas FeNPs consisted mainly of iron, oxygen, and carbon. These findings provide insights into the physical and chemical properties of AgNPs and FeNPs synthesized using commercial honey. Understanding these properties is

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essential for optimizing synthesis processes and exploring applications in medicine, catalysis, and environmental remediation. The eco-friendly synthesis approach using honey underscores the potential for sustainable nanomaterial production. Further research can explore specific applications and benefits of AgNPs and FeNPs synthesized through this green method, offering an efficient and economical alternative for nanoparticle synthesis.

Keywords: Nanoparticle synthesis; green approach; commercial honey; characterization; AgNPs, FeNPs.

1. INTRODUCTION

Over the past two decades, nanotechnology has garnered considerable attention due to its wide-ranging applications across various scientific domains. Among the myriad nanomaterials, metal oxide nanoparticles (NPs) have emerged as a subject of intensive investigation owing to their distinctive properties [1]. The nanomaterials synthesis employs diverse methods encompassing physical, chemical, and biological routes [2]. At present, metallic NPs are applied in catalysis, sensor technologies, disease diagnosis, and treatment, among other applications [3]. However, traditional physicochemical processes for nanoparticle production entail drawbacks such as the generation of harmful chemicals, costly equipment, multistep procedures, and the release of toxic by-products [4]. Moreover, techniques such as lithography, laser ablation, aerosol technologies, and ultraviolet irradiation, though effective, remain financially burdensome. Consequently, employing microorganisms and environmentally benign approaches for nanoparticle synthesis has received an increased attention [5]. This shift towards simpler, cost-effective, and eco-friendly techniques is increasingly attractive [6].

The exploration of plant systems for the biologically assisted synthesis of metal NPs, known as green synthesis, stands as a pivotal endeavor in nanoscience research [7]. Studies have demonstrated the efficacy of utilizing fungi, algae, bacteria, and plant extracts for the green synthesis of AgNPs [8]. The development of techniques enabling the controlled synthesis of NPs with precise size, shape, and composition is imperative for their application in diverse fields such as biomedicine, optics, electronics, and water purification [7,8]. Recent reports highlight the use of various plant extracts, including coriander leaf, edible mushrooms, algae, cyanobacteria, and fungi, in the biosynthesis of gold and silver nanoparticles. The versatility of NPs, attributed to their diminutive size of less than 100 nm, underscores their significance

[9,10]. Size reduction confers distinctive properties upon NPs, such as increased surface area and enhanced magnetic and electrochemical characteristics [11].

Among metallic NPs, AgNPs have garnered significant attention due to their potent antimicrobial activity compared with macroscopic silver [12,13]. Natural compounds present in various products, such as alkaloids, phenols, tannins, terpenoids, amino acids, and proteins, facilitate the reduction of Ag⁺ ions to Ag-NPs, thereby stabilizing them and preventing aggregation [14–16]. AgNPs exhibit exceptional antimicrobial properties, which have been proven effective against a broad spectrum of pathogens including bacteria, fungi, and viruses. Moreover, iron oxide NPs (Fe₂O₃-NPs), particularly magnetic ones, have gained prominence in applications such as drug delivery, magnetic resonance imaging, and bioremediation [17,18]. Various chemical methods are employed for the synthesis of Fe₂O₃-NPs, with recent studies showcasing successful synthesis using aqueous extracts of plants.

Apis mellifera honey, renowned for its therapeutic properties since ancient times, serves as a natural source of nutrition rich in glucose and fructose. Honey-mediated nanoparticle synthesis offers a biocompatible, rapid, and straightforward approach devoid of hazardous by-products, rendering its suitability for diverse applications [19]. Moreover, honey exhibits numerous health benefits, including antimicrobial, antioxidant, anti-inflammatory, and antiviral properties, further accentuating its potential in nanoparticle synthesis and medical applications.

The present study aimed to synthesize and characterize AgNPs and FeNPs using *Apis mellifera* honey via a green synthesis approach. This endeavor explores the feasibility of utilizing honey as a reducing and capping agent for eco-friendly nanoparticle synthesis at ambient conditions. The approach also aims to evaluate

their physicochemical properties and potential for various nano-biotechnological applications.

2. MATERIALS AND METHODS

2.1 Biosynthesis of the NPs, Silver Nitrate (AgNO₃) and Iron Oxide (Fe₂O₃) Using Natural Honey

White velvet mesquite organic honey sourced from *Apis mellifera* (honeybee) was procured from the L'Organic online store (Code: LATINHONEY-FIBHJ-17305). In a typical experiment, 20 g of honey was dissolved in 80 ml of deionized water. To prepare a 1 mM solution of (AgNO₃), 0.042 g of AgNO₃ (Sigma, CAS No: 7761-88-8) was dissolved in 250 ml of deionized distilled water. Subsequently, 20 mL of the prepared 10⁻³ M AgNO₃ solution was added to 15 mL of the honey solution, and the pH was adjusted to 6.5 using 99% pure NaOH [20].

For the green synthesis of FeNPs, a 50% honey solution and 1 mM FeCl₃.6H₂O (Sigma, CAS No: 10025-77-1; 98% pure) were mixed in a 1:1 ratio in a flask. Then, NaOH (99% pure) was added dropwise to adjust the pH of the solution to 11. Both final solutions were vigorously stirred for 30 minutes on a magnetic stirrer until an intense black colour indicated the formation of Fe₂O₃-NPs, whereas a golden yellow colour indicated the formation of AgNO₃-NPs [21]. Centrifugation at 8000 rpm. for 40 minutes was conducted to separate nanoparticles from other particles in the solution. The resulting pellet was washed three times with water and ethanol. An ultrafine powder of NPs was obtained by drying the solution in a hot air oven at 80°C for 6–7 hours [22].

2.2 Nanoparticle Characterization of (AgNO₃) and (Fe₂O₃)

Nanomaterials synthesized from silver nitrate and iron oxide were characterized using various analytical techniques. The UV-Vis spectrophotometry was initially performed to determine the spectral frequencies of AgNO₃-NPs within the range of 200 nm to 1000 nm and Fe₂O₃-NPs within the range of 200 nm to 800 nm. Double-beam UV-Vis spectra were measured using a spectrophotometer (model Victoria, Australia) with two quartz cuvettes, one containing water and the other containing approximately 3 mL of each nanomaterial [21]. Pure samples were diluted up to five times to reduce noise, and the experiment was conducted

in triplicate for each nanomaterial from the aqueous honey solution. Subsequently, the UV-visible range was adjusted, and peaks were recorded. The size and zeta potential of the NPs were determined using a Zetasizer system (Malvern Zetasizer ZEN 3600, UK) to assess the distribution size of AgNPs and FeNPs in the colloidal solution. The experiment was conducted in triplicate for each nanomaterial from the aqueous honey solution [23].

2.3 Scanning Electron Microscope – Energy Dispersive X-ray (SEM-EDX) Analysis

SEM-EDX analysis was conducted to identify the cellular accumulation of AgNPs and FeNPs, as well as to examine the physical properties including size and shape of honey-treated AgNPs and FeNPs. Samples of honey-mediated AgNPs and FeNPs (25 mL) were centrifuged at 5000 rpm for 10 minutes, washed twice with 0.1X PBS and distilled water, and then freeze-dried. subsequently the freeze-dried honey suspension was then subjected to SEM-EDX analysis (JSM-6701F, Joel, Japan), which generated distinct X-rays representing the elements present in the sample [24].

3. RESULTS

3.1 Biosynthesis and Spectroscopic Characterization of AgNPs and FeNPs

Apis mellifera honey was recognized as a good source for the synthesis of AgNO₃NPs and Fe₂O₃NPs. In the present study, AgNO₃NPs and Fe₂O₃NPs are produced upon gradual addition, with stirring, of NaOH to a primary solution containing silver and iron salt combined with sodium hydroxide. The development of a golden yellow color and an intense black color provided a visual indication of the presence of nanoparticles in the solution, respectively.

The synthesis of NPs using aqueous honey solutions (AgNPs-H, FeNPs-H) can be confirmed by measuring the surface plasmon resonance (SPR) band using electronic absorption spectroscopy. The ultraviolet-visible (UV-Vis) spectrum of the reaction mixture has an absorption peak, which showed a sharp peak at 400 and 350 nm, confirming the surface plasmon resonance of the synthesized AgNO₃NPs and Fe₂O₃NPs, respectively.

3.2 AgNP and FeNP Characterization

The results of the particle size measurement (dynamic light scattering method, DLS), zeta potential (laser Doppler electrophoresis method, ZP) of dispersed particles, and the electrolytic conductivity (EC) of the samples revealed that the AgNPs synthesis increased the peak height at a particle size of the three replicates of each AgNPs: 3546, 2704, and 3097 nm, with an average of 3116 nm. Meanwhile, the average particle size recorded from FeNPs were 1758, 1868, and 1813, with an average of 1813 nm as shown in Fig. (1). Generally, the particle size and zeta potential of NPs significantly affect their various bioactivities.

Accordingly, the zeta potential distributions were monomodal for all samples studied. The synthesis of AgNPs demonstrated an increase in the percentage of scattered light intensity observed in the three replicates of AgNPs, at approximately -6.826 , -6.487 , and -6.184 mV, with an average of -6.499 mV, and a zeta deviation of 2.989 mV, with a conductivity of 0.2066 mS/cm. For FeNPs synthesis, the values were 0.5461, -2.343, and -3.159 mV, with an average of -1.625 mV, and a zeta deviation of 4.663 mV, with a conductivity of 0.08528 mS/cm, as shown in Fig. (2).

3.3 AgNPs and FeNPs SEM-EDX Analysis

The (SEM-EDX) was employed to characterize the size, shape, and morphology of AgNPs and FeNPs synthesized at 27°C. An SEM image of AgNPs is shown in Fig 3. The images also revealed the presence of a small number of rod-shaped NPs. These structures can form during synthesis, given that NPs with consistent specific shapes and sizes are difficult to acquire. At 19,000x magnification, the average size of AgNPs measured in the images was 42–55 nm.

The silver (Ag) ions reduced with the addition of NaOH, which acts as a pH regulator. The morphology of AgNPs was obtained from an SEM micrograph. The results indicate that the particle size decreased as the pH of the aqueous solution increased. Therefore, a rapid reduction in Ag ions and the formation of smaller NPs are achieved at higher pH values. The EDX analysis was conducted to examine the elemental composition of the biogenic AgNPs. Oxygen and carbon were the main components revealed by EDX, indicating that the synthesized AgNPs solution contained carbon and oxygen in addition to Ag. This finding was confirmed by the presence of an α peak between 0.0 and 0.83 keV.

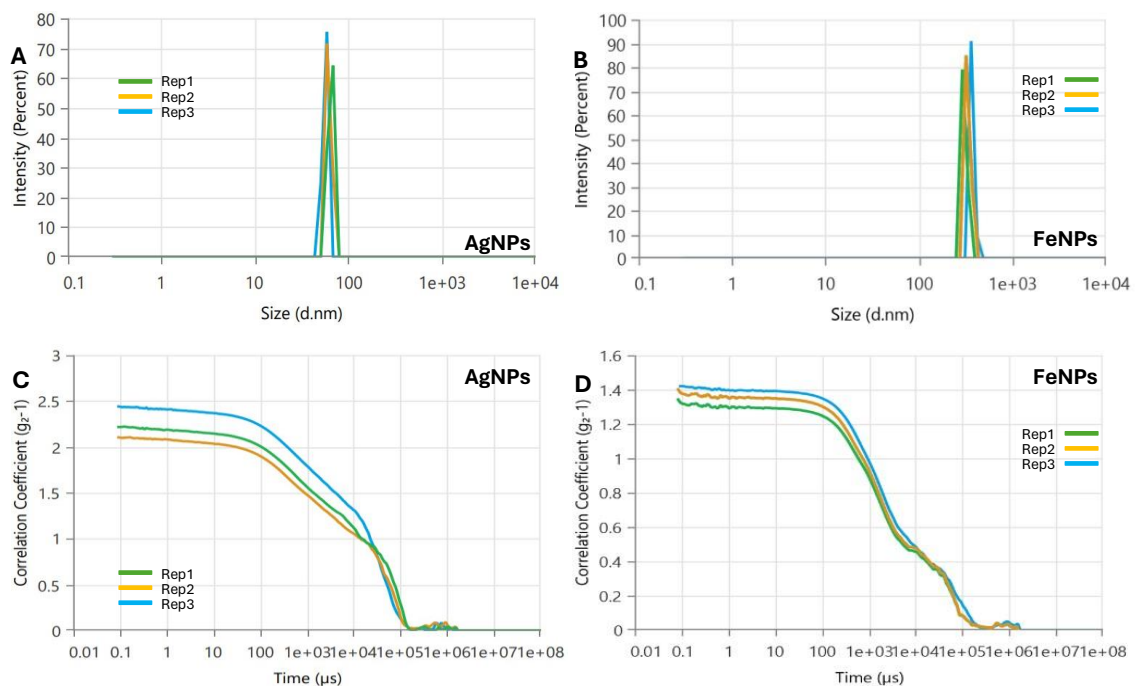


Fig. 1. Mean particle size distribution and correlation of AgNPs (A, C) overtime, and FeNPs (B, D) biosynthesized using commercial honey

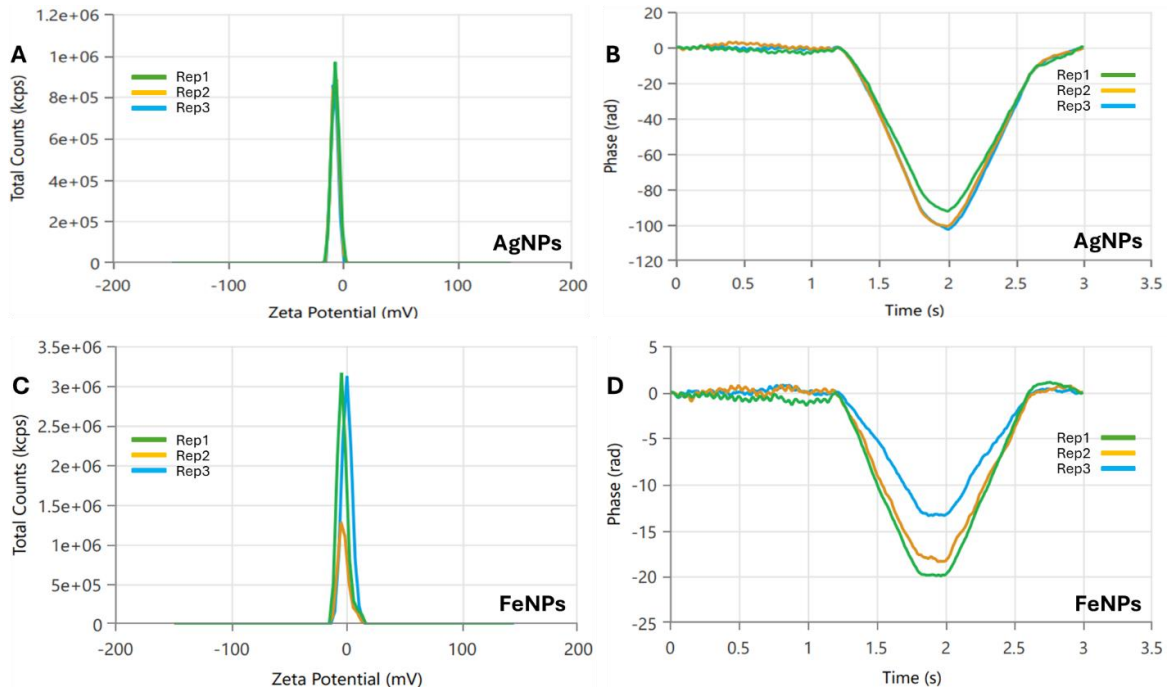


Fig. 2. Mean Zeta potential and phase of AgNPs (A and B over time and FeNPs (C and D) biosynthesized using commercial honey

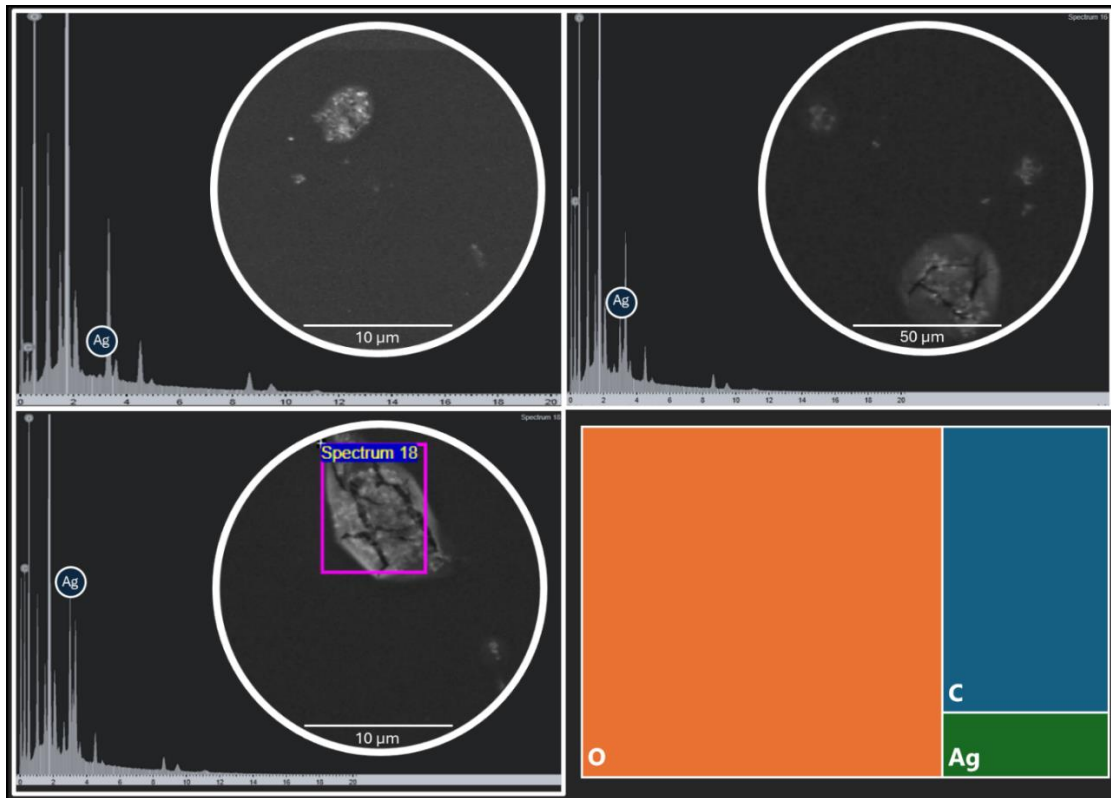


Fig. 3. (Sem-EDX) image for AgNP synthesized using commercial honey. The boxplot shows the weight % for the Carbon (c), Oxygen (O), and Silver (Ag) content collected from three different scans

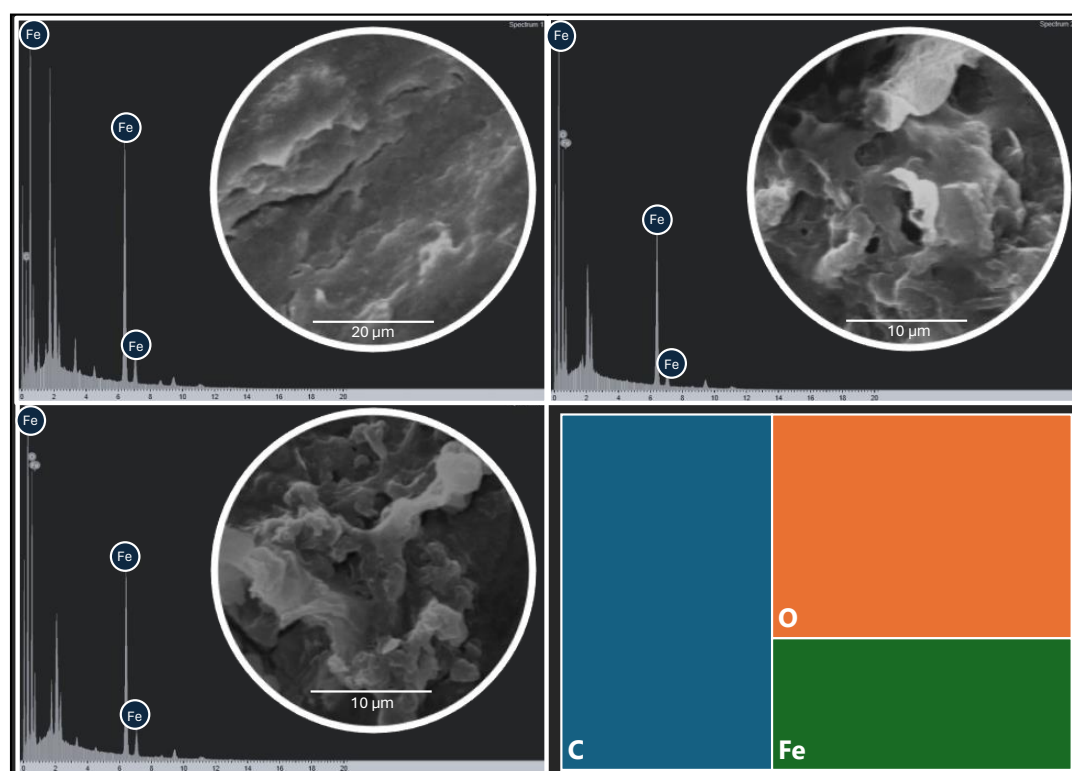


Fig. 4. Sem-EDX image for FeNPs synthesized using commercial honey. The boxplot shows the weight % for the Carbon (c), Oxygen (O), and Iron (Fe) contents collected from three different scans

The morphological (size and shape) properties of the produced FeNPs, as determined by SEM, are depicted in Fig. (4). These images confirmed the development of nanostructures, which were well distributed in the solution. A continuous variation was observed in the shape and size of the produced FeNPs. At 19,000x magnification, the size distribution of FeNPs was approximately in the range of 100–200 nm with a non-uniform spherical shape. The EDX analysis shown in Fig 2c revealed the elemental composition of the synthesized FeNPs solution. α between 0.0 and 0.83 keV confirmed that Fe and O are present in the synthesized NPs. The abundance of oxygen demonstrated that the NPs are in iron oxide form. Peaks of C and O atoms confirmed the contribution of honey in the NP synthesis. The presence of Na and Cl atoms was also detected as impurities in the solution. The highest proportion of Fe elements was found in the EDX spectra, indicating that the main component included Fe₂O₃-NPs.

3.4 Comparative Details between AgNO₃ and Fe₂O₃ NPs

The synthesized AgNO₃ exhibited a larger Z-average size (3115.67 nm) than Fe₂O₃ (1813

nm), indicating a broader size distribution for AgNO₃. However, AgNO₃ showed a monodisperse particle population with a polydispersity index (PI) of 1, whereas Fe₂O₃ had a slightly broader size distribution with a PI of 0.9492. In terms of mean count rate, AgNO₃ demonstrated a higher value (505.17 kcps) than Fe₂O₃ (296.65 kcps), suggesting a higher particle concentration for AgNO₃. The peak 1 intensity ordered by area was smaller for AgNO₃ (61.36 nm) than for Fe₂O₃ (345.35 nm), indicating a smaller primary particle size for AgNO₃. Both NPs displayed negative values for zeta potential, AgNO₃ showed a zeta potential of -6.499 mV and Fe₂O₃ exhibiting a slightly higher negative zeta potential of -1.652 mV. The conductivity values were higher for AgNO₃ (0.2066 mS/cm) than to Fe₂O₃ (0.08528 mS/cm). Moreover, the wall zeta potential was more negative for AgNO₃ (-17.48 mV) than for Fe₂O₃ (-3.182 mV), indicating a stronger charge at the surface of AgNO₃ nanoparticles. However, the zeta deviation was higher for Fe₂O₃ (4.663 mV) compared to AgNO₃ (2.989 mV), suggesting greater variation in zeta potential measurements for Fe₂O₃. Furthermore, AgNO₃ exhibited a significantly higher derived mean count rate

(1673 kcps) than Fe₂O₃ (0.00002802 kcps), indicating a higher overall particle count for AgNO₃. However, the reference beam count rate values were similar for both NPs, suggesting comparable measurement accuracy.

In addition to the previously mentioned characterization parameters, the SEM-EDX analysis provided insight into the elemental composition of the NPs. For AgNPs, the average weight percentages were 41.17% for carbon (C), 37.02% for oxygen (O), and 21.80% for iron (Fe). Conversely, FeNPs exhibited an average weight percentage of 19.89% for carbon (C), 73.11% for oxygen (O), and 7.00% for silver (Ag). These elemental composition percentages highlight the differences in the chemical makeup of the two types of NPs. While AgNPs and FeNPs contain carbon and oxygen, indicating the presence of organic and oxide components, respectively, the predominant presence of silver in AgNPs and iron in FeNPs distinguishes their elemental compositions.

4. DISCUSSION

Bio-fabrication of metal NPs using biological resources as capping and stabilizing agents represents a biocompatible, eco-friendly, and nontoxic approach with widespread biomedical applications. Recently, these NPs have drawn considerable attention owing to the magnetic properties and flexible surface chemistry of iron and silver oxide [3,25]. The outcomes from this investigation showed that the addition of bee's honey to the silver in the form of nitrate (1 mM) provided a brown color to the mixture that turned from yellow at the start point of addition, indicating the plasmon resonance excitation of AgNPs [19]. Moreover, the incorporation of iron in the form of an oxide (1 mM) provided an intense black color to the mixture that turned from brown, providing a visual indication of the presence of NPs in the solution. The change in mixture color in a time-dependent manner was observed. After seven days of storage in a dark condition, the dark brown color became clear and stable [21].

UV-VIS spectroscopy was used to observe Ag ions bio-reduction, where peaks of 400 and 350 nm were detected for AgNPs, and FeNPs prepared using bee's honey respectively [26]. During the first stage of the experiment, the synthesis of AgNPs was conducted at a temperature of 25°C in aqueous honey solutions. A single SPR band indicates that NPs have a

spherical shape [27]. The morphology and surface charge of silver and iron were spherical with average diameters of 3115.67 nm and 1813 nm respectively. The negative zeta potential of biogenic AgNPs was -6.499 mV, and -1.651966667 mV for FeNPs. The surface area of the sorbents changed the morphology of the adsorbent particles and showed agglomeration to large shapes [28].

The negative zeta potential of biogenic AgNPs was recorded at -1.625 mV, consistent with the findings of previous studies utilizing honey as a reducing agent [26,29]. This negative zeta potential likely contributes to the stability and uniform distribution of AgNPs by inducing particle repulsion [30]. In addition, negative ionizable groups present in biomolecules from honey may further enhance this negative charge, thereby aiding in AgNPs dispersion of [31]. Conversely, the average zeta potential of FeNPs was measured at -1.625 mV, with a deviation of 4.663 mV. These results suggest that negatively charged groups predominantly constitute the capping biomolecules surrounding the biosynthesized FeNPs [32]. According to Gengan et al. [33], a zeta potential exceeding +30 mV or falling below -30 mV indicates a stable system. However, zeta potentials closer to 0 mV are associated with a higher likelihood of particle agglomeration [34].

The SEM-EDX analysis was conducted to determine the cellular accumulation of AgNPs and FeNPs in the aqueous honey solution resulting from the NP treatment. The SEM images with a magnification of up to 20,000x revealed that the AgNP and FeNP size distribution were in the range of 100 and 200 nm respectively. SEM-ED images showed that AgNPs reveal spherical shapes and uniform NP distributions, with smooth edges, and without any aggregation observed. The EDX spectrometers have confirmed the presence Ag signal in the synthesized AgNPs. The percentage of Ag metal found other chemical elements was substantial, at approximately 7%. SEM-EDX was used for element analysis of the biogenic AgNPs prepared in the current study showing the oxygen and carbon as the main components. AgNPs nanostructure prepared from honey and contains carbon and oxygen besides the Ag was also discussed by El-Deeb et al. [35]. The other elements that originated from honey ingredients such as glucose, fructose, organic acids, vitamins, and minerals served as capping organic agents bound to the AgNP surface

[36,37]. Previous similar studies stated that AgNPs particles with the same shape and characteristics obtained by bee's honey collected from different floral sources where SEM and transition electron microscopy (TEM) analysis were used [35,38]. Recent studies have also demonstrated that the size of iron oxide-based NPs is between 10 and 100 nm [39,40].

In this study, the shape of FeNPs was irregularly spherical. A previous study also reported a cavity-like shape with a rough surface of FeNPs [41]. The SEM images of the present study revealed that the precursor (honey) stabilized the NP surface of by selectively slowing their growth rate and stopping particle aggregation. This result can be correlated with a previous similar study [42]. Another study demonstrated that the nature of FeNPs was not uniform and that they were present mostly in the form of large, agglomerated groups. These clusters were linked to the low capping ability of the plant source and the magnetic properties of FeNPs [22].

The EDX analysis was performed to determine the elemental content of the sample. Iron typically exhibits an intense peak at 0.7–7 keV [43]. The presence of carbon and oxygen, together with iron, confirmed the involvement of honey in the synthesis of NP structures. This condition achieved quantitative and qualitative evaluations of the iron components thereby generating FeNPs [44]. Cl and Na atoms were also found as residual impurities while synthesizing NPs from ferric chloride. This finding has been documented in previous studies [45].

5. CONCLUSION

A fast, eco-friendly, and convenient green method was used to synthesize AgNPs and FeNPs using honey. The current study presents detailed results of a bio-reductive green synthesis of AgNPs, FeNPs using bee honey. Honey was demonstrated to be effective in reducing and capping agents to produce stable and well-dispersed AgNPs and FeNPs. NP formation was investigated by UV-vis, zeta potential, and SEM-EDX analysis. The characterization results of AgNPs and FeNPs reveal notable distinctions between the two materials. AgNPs exhibit a larger particle size, higher particle concentration, and a more negative zeta potential than FeNPs. In addition, AgNPs display a monodisperse particle population with a broader size distribution, whereas FeNPs show a slightly broader size

distribution. Furthermore, SEM-EDX analysis elucidates the elemental composition of AgNPs and FeNPs, with AgNPs primarily consisting of silver, carbon, and oxygen, whereas FeNPs predominantly comprise iron, oxygen, and carbon. These findings underscore the distinct characteristics and compositions of AgNPs and FeNPs, highlighting their potential applications in various fields.

CONSENT

It is not applicable.

ETHICAL APPROVAL

It is not applicable.

COMPETING INTERESTS

Author has declared that no competing interests exist.

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